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## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Application No. : (To Be Assigned) Confirmation No. : (TBA)  
Applicants : Ulrich HAERER ET AL.  
Filed : September 30, 2004  
TC/A.U. : (To Be Assigned)  
Examiner : (To Be Assigned)  
Docket No. : 095309.55413US  
Customer No. : 23911  
Title : Method for Fine Machining Cylindrical Inner Surfaces

**PRELIMINARY AMENDMENT**

Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

Sir:

Please enter the following amendments to the specification, claims and abstract prior to the examination of the application.

A Substitute Specification with marked up version submitted concurrently herewith.

**Amendments to the Claims** are reflected in the listing of claims which begins on page 2 of this paper.

Please substitute the new Abstract of the Disclosure submitted herewith on a separate page for the original Abstract presently in the application.

**Remarks** begin on page 7 of this paper.